

Series 560/570 Safety Valves

Our 560 / 570 valve line is a high capacity safety valve used for boilers, piping lines and vessel protection. Designed and engineered for heavy-duty industrial use. ASME and National Board Certified for Section I and VIII as well as CE and CRN Certifications.

**SERIES
560**



Series 560

Use for ASME Section I applications, set pressure up to 250 PSI (17.2 Bar). Boilers, or most areas where steam safety valves are required.

Series 563

Same as Series 560 except with Stainless Steel wetted trimming (Nozzle and Disc).

Series 570

ASME Section VIII, CE, CRN certified for unfired vessel protection.

Set pressure up to 300 PSI (20.6 Bar) .

Used for many applications to protect or relieve pressure for Air / Gas or Steam.

Series 573

Same as Series 570 except with Stainless Steel wetted trimming (Nozzle and Disc).

Usages: Steam Boilers, Air Compressors, Dryers, Receivers, Pressure Vessels, Piping Systems, Accumulators, Reducing Stations, Tanks, Inter/After Coolers, Cooking Equipment, Autoclaves, Sterilizers or wherever higher capacity pressure protection or relief may be required.

Features:

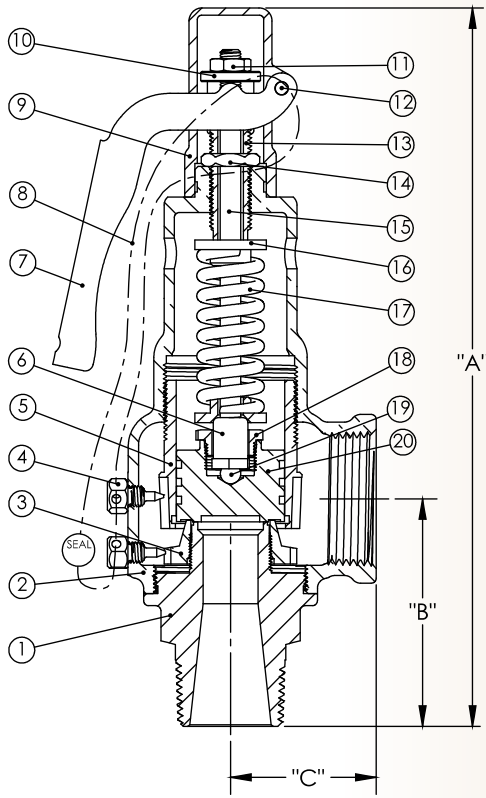
- Designed for durability
- 6 orifices – 12 sizes of piping options
- Top guided seating and discharge
- Full nozzle, high capacity levels
- Short, tuned blow-down with dual-ring technology
- Heavy duty hood and lever mechanism
- Standard 17-7 stainless steel springs

Options:

- O-ring seating options (see charts)
- Packed lift lever
- Stainless steel trimming package, nozzle, disc (all sizes)
- O-ring seating options (PTFE, EPDM, Viton, or as specified)
- Bubble tight seating options
- Anti-vibration spring for lift lever
- BSPT pipe threading

**SERIES
573**





Series 560 / 570 / 563 / 573			
ITEM	DESCRIPTION	560 / 570	563 / 573
1	Body	B16/B62-C83600	A479-316 SS
2	Bonnet	B584-C84400	B584-C84400
3	Lower Ring	B584-C84400	B584-C84400
4	Lock Screw	B16	B16
5	Upper Ring	B584-C84400	B584-C84400
6	Spring Support	B16	B16
7	Lift Lever	Steel / Plated	Steel / Plated
8	Seal Wire	Steel / Galvanized	Steel / Galvanized
9	Hood	Aluminum / Plated	Aluminum / Plated
10	Lifter Nut	B16	B16
11	Jam Nut	18-8	18-8
12	Lever Pin	B16	B16
13	Pressure Screw	B16	B16
14	Lock Nut	B16	B16
15	Stem	B16	B16
16	Spring Plate	B16	B16
17	Spring	17-7	17-7
18	Disc Nut	B16	B16
19	Ball Bearing	440	440
20	Disc	B16	A479-316 SS
21	Name Plate	Stainless	Stainless

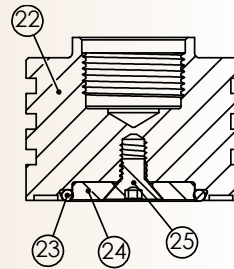
Series 560-563-570-573									
Orifice	Flow Area In ² (mm ²)	Inlet	Outlet	DN	Size I.D.	Dimensions – In. (mm)			Weight Lbs. (Kg)
						A	B	C	
D	.125 (80.6)	1/2"	3/4"	15	C	7-1/4" (184)	2-1/2" (64)	1-1/2" (38)	2.5 (1.1)
D	.125 (80.6)	3/4"	3/4"	20	D	7-1/4" (184)	2-1/2" (64)	1-1/2" (38)	2.5 (1.1)
E	.221 (142.6)	3/4"	1"	20	D	7-5/8" (194)	2-1/2" (64)	1-5/8" (41)	3 (1.4)
E	.221 (142.6)	1"	1"	25	E	7-5/8" (194)	2-1/2" (64)	1-5/8" (41)	3 (1.4)
F	.352 (227.1)	1"	1-1/4"	25	E	8-7/8" (225)	2-7/8" (73)	1-3/4" (44)	4 (1.8)
F	.352 (227.1)	1-1/4"	1-1/4"	32	F	8-7/8" (225)	2-7/8" (73)	1-3/4" (44)	4 (1.8)
G	.567 (365.8)	1-1/4"	1-1/2"	32	F	9-1/2" (241)	3-1/4" (83)	2-1/4" (57)	6 (2.7)
G	.567 (365.8)	1-1/2"	1-1/2"	40	G	9-5/8" (244)	3-1/4" (83)	2-1/4" (57)	6 (2.7)
H	.899 (580.0)	1-1/2"	2"	40	G	11 " (279)	3-5/8" (92)	2-1/2" (64)	10 (4.5)
H	.899 (580.0)	2"	2"	50	H	11 " (279)	3-5/8" (92)	2-1/2" (64)	10 (4.5)
J	1.463 (943.9)	2"	2-1/2"	50	H	12-5/8" (321)	4 " (102)	3-1/8" (79)	15 (6.8)
J	1.463 (943.9)	2-1/2"	2-1/2"	65	J	12-5/8" (321)	4 " (102)	3-1/8" (79)	15 (6.8)

Series	Inlet Sizes	Metals	Min. Temp °F (°C)	Max. Temp °F (°C)	Max Pressure PSI (Bar)	Services	Certifications
560	1/2" to 2-1/2"	Brass/Bronze	-20° (-29°)	406° (208°)	250 (17.2)	Steam	ASME I, CE, CRN
563	1/2" to 2-1/2"	Stainless/Bronze	-20° (-29°)	425° (218°)	250 (17.2)	Steam	ASME I, CE, CRN
570	1/2" to 2-1/2"	Brass/Bronze	-20° (-29°)	406° (208°)	300 (20.7)	Air / Gas / Steam	ASME VIII, CE, CRN
573	1/2" to 2-1/2"	Stainless/Bronze	-20° (-29°)	425° (218°)	300 (20.7)	Air / Gas / Steam	ASME VIII, CE, CRN

Seating Materials				
Material	Names	Min Temp °F (°C)	Max Temp °F (°C)	*Use for:
FKM	Viton-A	-13° (-25°)	446° (230°)	Acetone, Air, Alcohol, Benzine, Butane, Ethylene, Ethylene Glycol, Ethyl Alcohol, Gasoline, Isobutyl Alcohol, Kerosene, Lube Oil, Natural Gas, Naphtha, Nitrogen, Propane, Water, Xylene
Nitrile	Buna-N	-40° (-40°)	250° (121°)	Air, Butane, Carbon Dioxide, Diesel Oil, Ethyl Chloride, Ethyl Ether, Fuel Oil, Gasoline, Helium, Hydrogen Sulphide, Kerosene, Natural Gas, Nitrogen, Oxygen (Gas), Propane
EPDM		-40° (-40°)	303° (151°)	Steam, Water, Hot Water, Acetone, Beer, Brake Fluid, Hydrogen Gas, Sulfur Dioxide, Acids, Alkalies
FFKM	Kalrez®	-10° (-23°)	550° (288°)	Aromatic Hydrocarbons, Chlorinated Hydrocarbons, Polar Solvents (ketones, esters, ethers), Inorganic and Organic Acids, Water, and Steam (Steam service up to 380°F (193°C) saturated)
PTFE		-300° (-184°)	450° (232°)	Cryogenic Service including Argon, Carbon Dioxide, Helium, Hydrogen, Nitrogen, Oxygen, Steam

Note:
This is just a partial listing.
Visit www.aquatrol.com for links to websites with more specific applications.

Soft seat option			
ITEM	DESCRIPTION	560 / 570	563 / 573
22	Disc	B16	A479-316 SS
23	O-Ring	Various	Various
24	Center Insert	B16	A479-316 SS
25	Screw	18-8 Stainless	18-8 Stainless



Soft Seat Option



Series 560-563-570-573 Part Numbers								
573		DC	1	M	1	L	1	250
Series/Description	Orifice/Size ID	Connection	Seating	Cap	Service	Options	Set	
560- Brass/bronze Section I	DC- 1/2" x 3/4"	1- NPT MxF	M- Metal	1- Lift lever	K- ASME VIII - Air/gas	1- None	Ex.250	
	DD- 3/4" x 3/4"	2- NPT FxF	P- PTFE	3- Packed lift lever	L- ASME VIII - Steam	2- Chrome Plating		
563- 316 SS/Bronze Section I	ED- 3/4" x 1"	3- BSPT MxF	E- EPDM	4- Lift Lever with Anti Vibe Spring	A- ASME I Steam	3- O2 Cleaned		
	EE- 1" x 1"	4- BSPT FxF	V- Viton	6- Packed Lever with Test Gag	P- CE - Air/gas	4- API Seating		
570- Brass/bronze Section VIII	FE- 1" x 1-1/4"	8- BSPP MxF	B- Buna	9- Easy Test Lever	E- CE - Steam	5- O2 Clean / API Seating		
	FF- 1-1/4" x 1-1/4"	9- BSPP FxF	K- Kalrez		N- Non-code Air/gas			
573- 316 SS/bronze Section VIII	GF- 1-1/4" x 1-1/2"				T- Non-code Steam			
	GG- 1-1/2" x 1-1/2"							
	HG- 1-1/2" x 2"							
	HH- 2" x 2"							
	JH- 2" x 2-1/2"							
	JJ- 2-1/2" x 2-1/2"							

Section I Steam Capacity

Series 560 Capacities Steam Lbs/hr – ASME Section I						
Set PSI	Orifice area in ² Flow Coefficient = .856					
	“D” .125	“E” .221	“F” .352	“G” .567	“H” .899	“J” 1.463
5	120	211	337	542	860	1400
10	147	260	414	667	1058	1722
15	175	309	492	792	1256	2044
20	202	358	569	917	1454	2367
25	230	406	647	1042	1653	2689
30	257	455	725	1167	1851	3012
35	285	504	802	1292	2049	3334
40	312	552	880	1417	2247	3657
45	340	601	957	1542	2445	3979
50	368	650	1035	1667	2643	4302
55	395	699	1113	1792	2842	4624
60	423	747	1190	1917	3040	4947
65	450	796	1268	2042	3238	5269
70	478	846	1347	2170	3440	5598
75	507	896	1427	2298	3644	5930
80	535	946	1507	2427	3848	6262
85	563	996	1587	2556	4052	6595
90	592	1046	1667	2685	4256	6927
95	620	1097	1747	2813	4461	7259
100	649	1147	1826	2942	4665	7591
110	705	1247	1986	3199	5073	8255
120	762	1347	2146	3457	5481	8920
130	819	1448	2306	3714	5889	9584
140	876	1548	2466	3972	6297	10248
150	932	1648	2626	4229	6706	10913
160	989	1749	2785	4487	7114	11577
170	1046	1849	2945	4744	7522	12241
180	1103	1949	3105	5002	7930	12905
190	1159	2050	3265	5259	8338	13570
200	1216	2150	3425	5517	8747	14234
210	1273	2251	3585	5774	9155	14898
220	1330	2351	3744	6031	9563	15563
230	1386	2451	3904	6289	9971	16227
240	1443	2552	4064	6546	10379	16891
250	1500	2652	4224	6804	10788	17556

Series 560 Capacities Steam Kg/hr – ASME Section I						
Set Bar	Orifice area in ² Flow Coefficient = .856					
	“D” 80.6	“E” 142.6	“F” 227.1	“G” 365.8	“H” 580.0	“J” 943.9
0.2	49	87	138	222	352	573
0.5	60	106	169	272	431	701
1	78	138	220	354	561	913
2	114	202	322	518	822	1337
3	150	266	424	683	1082	1761
4	187	330	526	847	1343	2185
5	223	395	629	1013	1607	2615
6	261	461	734	1183	1875	3052
7	298	527	839	1352	2144	3489
8	335	593	944	1521	2412	3926
9	373	659	1050	1691	2681	4362
10	410	725	1155	1860	2949	4799
11	447	791	1260	2029	3218	5236
12	484	857	1365	2199	3486	5673
13	522	923	1470	2368	3755	6110
14	559	989	1575	2537	4023	6547
15	596	1055	1680	2707	4292	6984
16	634	1121	1785	2876	4560	7421
17	671	1187	1891	3045	4829	7858



Set pressures on steam below 15 PSI (1.03 Bar) and above 250 PSI (17.2 Bar) are NON-Code.

Section I Lift levers can not be omitted.

Lifting Device as required by the ASME:
ASME Section I - PG-73.2.4

Each safety valve shall have a substantial lifting device, which when activated will release the seating force on the disc when the valve is subjected to a pressure of at least 75% of the set pressure.

Section VIII Steam Capacity

Series 570 Capacities Steam Lbs/hr – ASME Section VIII						
Set PSI	Orifice area in ² Flow Coefficient = .856					
	“D”	“E”	“F”	“G”	“H”	“J”
5	125	221	352	567	900	1464
10	153	270	430	692	1098	1787
15	180	319	507	817	1296	2109
20	208	367	585	942	1494	2431
25	235	416	663	1067	1692	2754
30	263	465	740	1192	1890	3076
35	293	518	826	1330	2108	3431
40	323	572	911	1467	2326	3786
45	354	625	996	1605	2544	4141
50	384	679	1082	1742	2762	4495
55	414	733	1167	1880	2980	4850
60	445	786	1252	2017	3198	5205
65	475	840	1338	2155	3416	5559
70	505	893	1423	2292	3634	5914
75	536	947	1508	2430	3852	6269
80	566	1001	1594	2567	4070	6624
85	596	1054	1679	2705	4288	6978
90	627	1108	1764	2842	4506	7333
95	657	1161	1850	2979	4724	7688
100	687	1215	1935	3117	4942	8043
110	748	1322	2106	3392	5378	8752
120	808	1429	2276	3667	5814	9461
130	869	1536	2447	3942	6250	10171
140	930	1644	2618	4217	6686	10880
150	990	1751	2789	4492	7122	11590
160	1051	1858	2959	4767	7558	12299
170	1111	1965	3130	5042	7994	13009
180	1172	2072	3301	5317	8430	13718
190	1233	2179	3471	5592	8866	14428
200	1293	2287	3642	5866	9302	15137
210	1354	2394	3813	6141	9737	15846
220	1415	2501	3983	6416	10173	16556
230	1475	2608	4154	6691	10609	17265
240	1536	2715	4325	6966	11045	17975
250	1596	2822	4495	7241	11481	18684
260	1657	2930	4666	7516	11917	19394
270	1718	3037	4837	7791	12353	20103
280	1778	3144	5008	8066	12789	20813
290	1839	3251	5178	8341	13225	21522
300	1899	3358	5349	8616	13661	22231

Series 570 Capacities Steam Kg/hr – ASME Section VIII						
Set Bar	Orifice area in ² Flow Coefficient = .856					
	“D”	“E”	“F”	“G”	“H”	“J”
0.2	51	91	145	234	370	603
0.5	62	110	176	283	449	730
1	80	142	227	365	579	942
2	117	206	329	529	840	1366
3	156	276	440	709	1124	1830
4	196	347	553	890	1411	2297
5	236	417	665	1071	1698	2763
6	276	488	777	1252	1985	3230
7	316	558	889	1433	2271	3696
8	355	629	1002	1613	2558	4163
9	395	699	1114	1794	2845	4630
10	435	770	1226	1975	3132	5096
11	475	840	1338	2156	3418	5563
12	515	911	1451	2337	3705	6030
13	555	981	1563	2518	3992	6496
14	595	1052	1675	2698	4279	6963
15	634	1122	1788	2879	4565	7430
16	674	1193	1900	3060	4852	7896
17	714	1263	2012	3241	5139	8363
18	754	1334	2124	3422	5425	8829
19	794	1404	2237	3603	5712	9296
20	834	1475	2349	3783	5999	9763
20.7	862	1524	2427	3910	6200	10089



Set pressures on steam below 15 PSI (1.03 Bar) and above 250 PSI (17.2 Bar) are NON-Code.

Lifting Device as required by the ASME,
ASME Section VIII: UG136(3)

Each pressure relief valve on air, water at the valve inlet that exceeds 140°F (60°C), excluding over-pressure or relief events, or steam service shall have a substantial lifting device which when activated will release the seating force on the disc when the pressure relief valve is subjected to a pressure of at least 75% of the set pressure of the valve.

Section VIII Air Capacity

Series 570 Capacities Air SCFM – ASME Section VIII						
Set PSI	Orifice area in ² Flow Coefficient = .856					
	“D” .125	“E” .221	“F” .352	“G” .567	“H” .899	“J” 1.463
5	45	79	125	202	320	521
10	54	96	153	246	391	636
15	64	113	181	291	461	751
20	74	131	208	335	532	865
25	84	148	236	380	602	980
30	94	165	263	424	673	1095
35	104	184	294	473	750	1221
40	115	204	324	522	828	1348
45	126	223	355	571	906	1474
50	137	242	385	620	983	1600
55	147	261	415	669	1061	1726
60	158	280	446	718	1138	1853
65	169	299	476	767	1216	1979
70	180	318	506	816	1294	2105
75	191	337	537	865	1371	2231
80	201	356	567	914	1449	2358
85	212	375	598	963	1526	2484
90	223	394	628	1012	1604	2610
95	234	413	658	1061	1681	2736
100	245	432	689	1109	1759	2863
110	266	471	750	1207	1914	3115
120	288	509	810	1305	2069	3368
130	309	547	871	1403	2225	3620
140	331	585	932	1501	2380	3873
150	352	623	993	1599	2535	4125
160	374	661	1053	1697	2690	4378
170	396	699	1114	1795	2845	4630
180	417	738	1175	1892	3000	4883
190	439	776	1236	1990	3156	5135
200	460	814	1296	2088	3311	5388
210	482	852	1357	2186	3466	5640
220	503	890	1418	2284	3621	5893
230	525	928	1479	2382	3776	6145
240	547	966	1539	2480	3931	6398
250	568	1005	1600	2577	4087	6650
260	590	1043	1661	2675	4242	6903
270	611	1081	1722	2773	4397	7156
280	633	1119	1782	2871	4552	7408
290	655	1157	1843	2969	4707	7661
300	676	1195	1904	3067	4863	7913

Series 570 Capacities Air Nm³/hr – ASME Section VIII						
Set Bar	Orifice area in ² Flow Coefficient = .856					
	“D” 80.6	“E” 142.6	“F” 227.1	“G” 365.8	“H” 580.0	“J” 943.9
0.2	69	121	193	311	494	803
0.5	83	147	234	377	598	973
1	107	190	302	487	772	1256
2	156	275	438	706	1119	1821
3	208	369	587	945	1499	2440
4	261	463	737	1187	1881	3062
5	315	557	886	1428	2264	3684
6	368	651	1036	1669	2646	4306
7	421	744	1186	1910	3028	4928
8	474	838	1335	2151	3410	5550
9	527	932	1485	2392	3793	6172
10	580	1026	1635	2633	4175	6794
11	633	1120	1784	2874	4557	7416
12	686	1214	1934	3115	4939	8038
13	740	1308	2084	3356	5322	8660
14	793	1402	2233	3597	5704	9282
15	846	1496	2383	3838	6086	9905
16	899	1590	2533	4079	6468	10527
17	952	1684	2682	4321	6851	11149
18	1005	1778	2832	4562	7233	11771
19	1058	1872	2982	4803	7615	12393
20	1111	1966	3131	5044	7997	13015
20.7	1149	2032	3236	5213	8265	13450



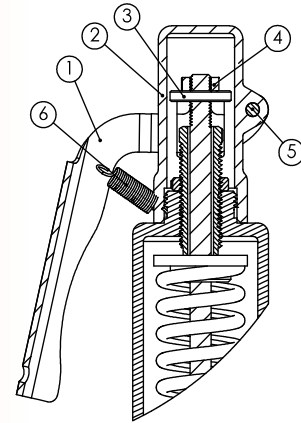
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Lifting Device as required by the ASME,
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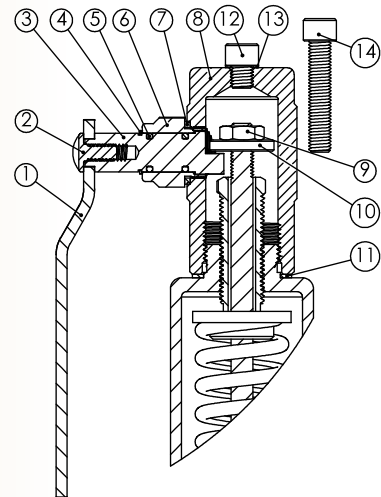
Open Lift Lever Options

Item	Description	Material Options		
		Brass	Carbon Steel	Stainless Steel
1	Handle	C1018/Plated	C1018/Plated	C1018/Plated
2	Hood	Anodized Alum.	Anodized Alum.	Anodized Alum.
3	Lifter Nut	B16 Brass	SA479-316 SS	SA479-316 SS
4	Jam Nut	18-8 Stainless	18-8 Stainless	18-8 Stainless
5	Lift Lever Pin	B16 Brass	SA479-316 SS	SA479-316 SS
6	Spring	Optional Anti-Vibration Spring		Stainless



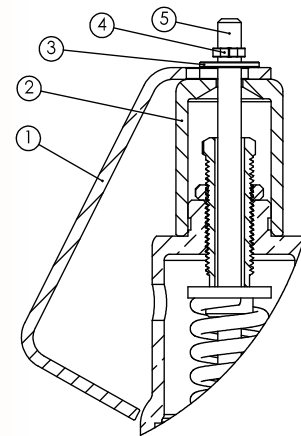
Packed Lift Lever Options

Item	Description	Material Options		
		Brass	Carbon Steel	Stainless Steel
1	Handle	B16 Brass	B16 Brass/Plated	B16 Brass/Plated
2	Handle Screw	Steel/Plated	Steel/Plated	Steel/Plated
3	Cam	B16 Brass	SA479-316 SS	SA479-316 SS
4	Retaining Ring	Steel/Plated	17-7 SS	17-7 SS
5	O-Rings	Viton	Viton	Viton
6	Cam Nut	B16 Brass	SA479-316 SS	SA479-316 SS
7	O-Ring	PTFE	PTFE	PTFE
8	Hood	B16 Brass	SA108-C1018	SA479-316 SS
9	Jam Nut	18-8 Stainless	18-8 Stainless	18-8 Stainless
10	Lifter Nut	B16 Brass	SA479-316 SS	SA479-316 SS
11	Hood Seal	PTFE	PTFE	PTFE
12	Plug	18-8 Stainless	18-8 Stainless	18-8 Stainless
13	Washer	PTFE	PTFE	PTFE
14	Gag Screw	18-8 Stainless	18-8 Stainless	18-8 Stainless



Easy Test Lever Options

Item	Description	Material Options		
		Brass	Carbon Steel	Stainless Steel
1	Handle	C1018/Plated	C1018/Plated	C1018/Plated
2	Hood	B16	B16	B16
3	Lift Washer	B16 Brass	B16 Brass	B16 Brass
4	Cotter Pin	18-8 Stainless	18-8 Stainless	18-8 Stainless
5	Spring Post	B16	B16	B16



Lift lever options for Series 69, 88, 560 thru 573, 740 thru 743

Easy Test Lever for Series 560 thru 573 only

Packed lever not available on Series 560 thru 563

Lifting Device as required by the ASME, ASME Section VIII: UG136(3)

Each pressure relief valve on air, water at the valve inlet that exceeds 140°F (60°C), excluding over-pressure or relief events, or steam service shall have a substantial lifting device which when activated will release the seating force on the disc when the pressure relief valve is subjected to a pressure of at least 75% of the set pressure of the valve.